|  |  |  |
| --- | --- | --- |
| **Gas Volumes & Flow Rates** |  |  |
| Per End Cap | Vol | Exchange Rate/hour | Chamber per sector | Flow Rates per channel |
|  | [litres] | 60 deg | [litres/hr] |
|  |  |  |  |  |
| RE3/1 | 4.5 | 1 | 3 | 13.5 |
| RE4/1 | 3.5 | 1 | 3 | 10.5 |
| RE3/1 Station | 81 | 1 | 3 | 81 |
| RE4/1 Station | 63 | 1 | 3 | 63 |
| Rack |  |  |  | 144 |
| Total System  | 288 |  |  | 288 |