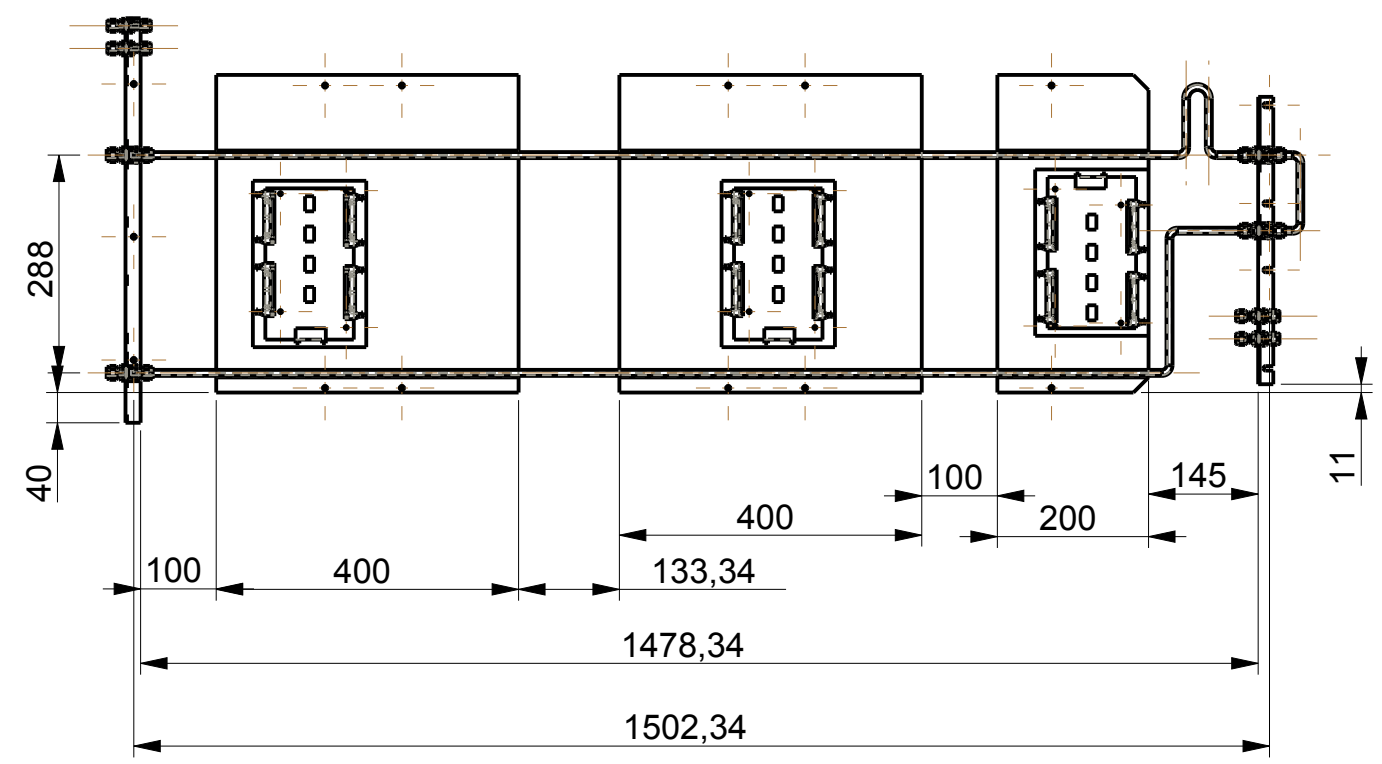
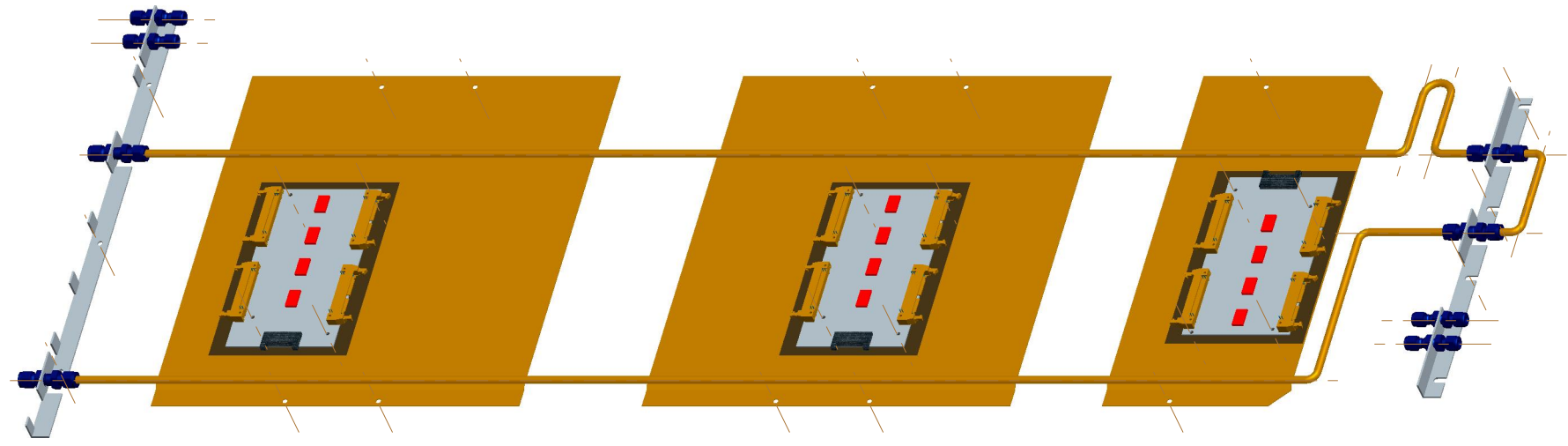


Assembly first the bulkhead union Sagana -tube 8 - on the L profiles Ø  
See that the flat surface of this bulkhead union is parallel with L profiles  
Mont tubes on both L profiles  
Fix assembly of L profiles on Cover-Honeycomb plate  
Position the 3 cu plates coresponding with the holes on the Cover-Honeycomb plate  
Solder the 3 cu plates on cooling tubes



|                                   |                            |                     |
|-----------------------------------|----------------------------|---------------------|
| PLAN NR.<br>RE4-Cooling-Ring2-005 | REPLACE:                   | SCALE:<br>0.1       |
| Design by: Luc Van Lancker        | Verify by: LVL             | Datum:<br>21-Oct-10 |
| TITLE:<br>Piping-Cooling-Ring2    | ASSEMBLY:<br>RPC RE4 Ring2 | ISO-SYMBOL:<br>⊙    |